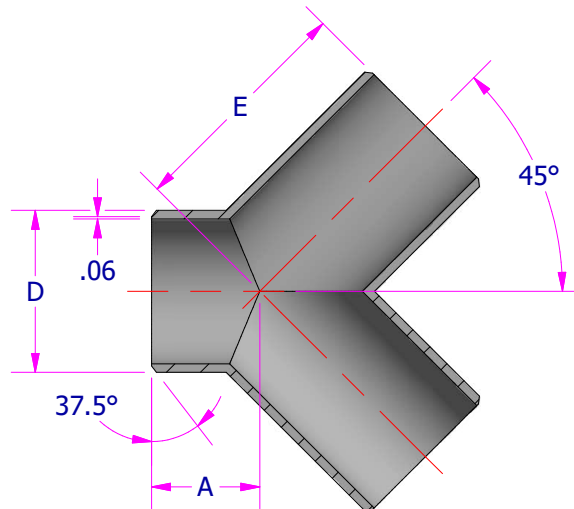
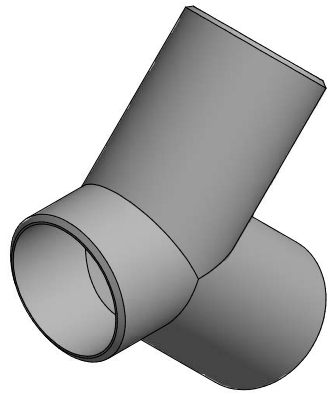


TRUE WYES

PIPE SIZE	D	A	E	STD WT (APPROX LBS)	XH WT (APPROX LBS)
1"	1.31"	1-3/4"	3-1/2"	1.1	1.4
1-1/4"	1.66"	1-3/4"	3-3/4"	1.7	2.3
1-1/2"	1.90"	2"	4"	2	2.7
2"	2.38"	2-1/2"	4-1/2"	3.3	5.6
2-1/2"	2.88"	2-1/2"	5"	4.5	6
3"	3.50"	3"	5-1/2"	8	11
3-1/2"	4"	3"	6"	12	17
4"	4.50"	3"	6-1/2"	15.9	22.2
5"	5.56"	3-1/2"	7-1/2"	20	29
6"	6.63"	3-1/2"	8"	29	44
8"	8.63"	4-1/2"	9"	60	91
10"	10.75"	5"	11"	76	102
12"	12.75"	5-1/2"	12"	104	140
14"	14.00"	6"	14"	145	190
16"	16"	6-1/2"	15"	180	240
18"	18"	7"	16-1/2"	225	300
20"	20"	8"	18"	275	369
24"	24"	9"	22"	369	485
30"	30"	10"	25"	550	731
36"	36"	11"	28"	769	969
42"	42"	12"	31"	969	1269
48"	48"	13"	34"	1200	1600



NOTE:

1. ALL WALL THICKNESSES ARE IN ACCORDANCE WITH ANSI B36.10.

DRAWN BY BAH	DATE 5/29/2020	 Precision Flange & Machine, Inc 13123 West Hardy Road Houston, TX 77060 (281)447-8077
APPROVED BY SB	DATE 5/29/2020	
DESCRIPTION TRUE WYES		
DRAWING NUMBER TRUE WYES	REV 0	